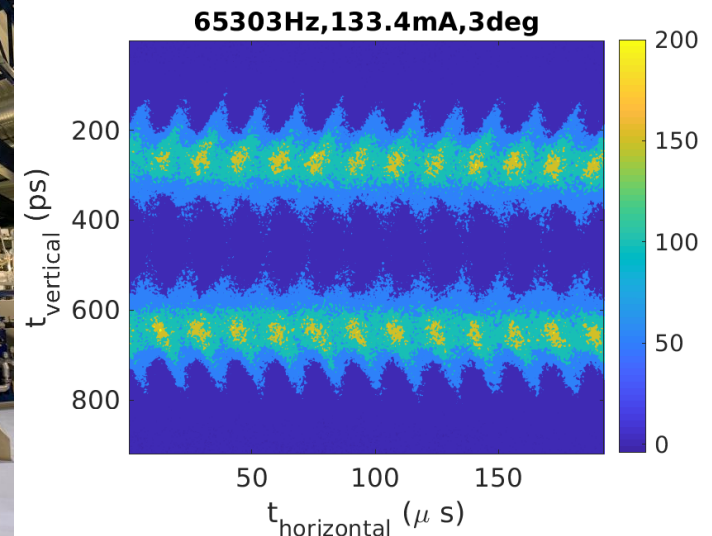
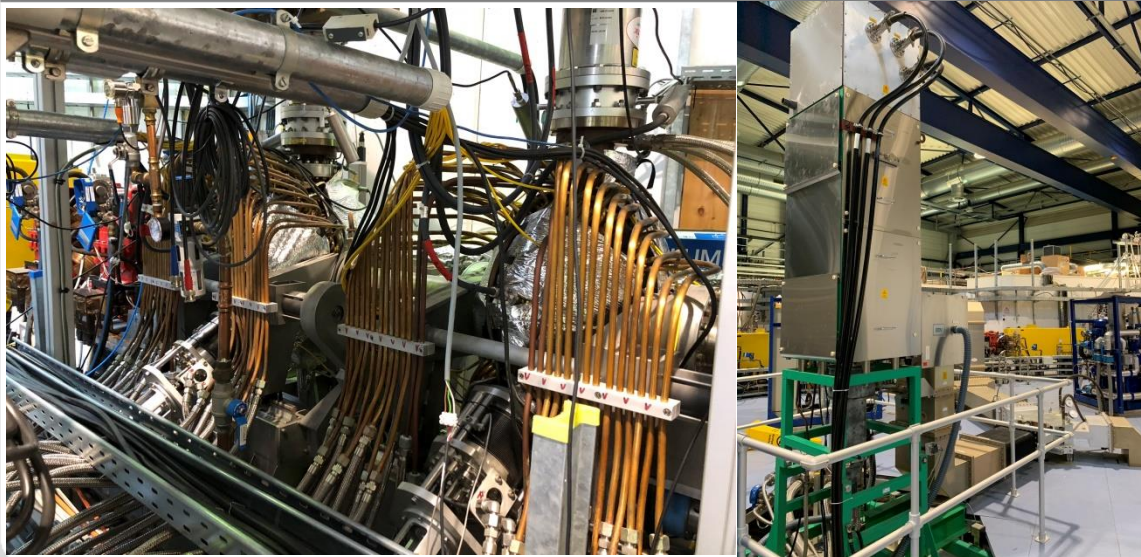


Present Status of KARA RF System

Akira Mochihashi

**On behalf of Institute for Beam Physics and Technology (IBPT)
and Laboratory for Applications of Synchrotron Radiation (LAS) team at KIT**

Institute for Beam Physics and Technology (IBPT),
Karlsruhe Institute of Technology (KIT)



Contents

- Introduction: The Karlsruhe Research Accelerator KARA
 - Microtron, Booster Synchrotron and Storage Ring

- RF System in KARA Storage Ring
 - Overview
 - Cavities and Control System

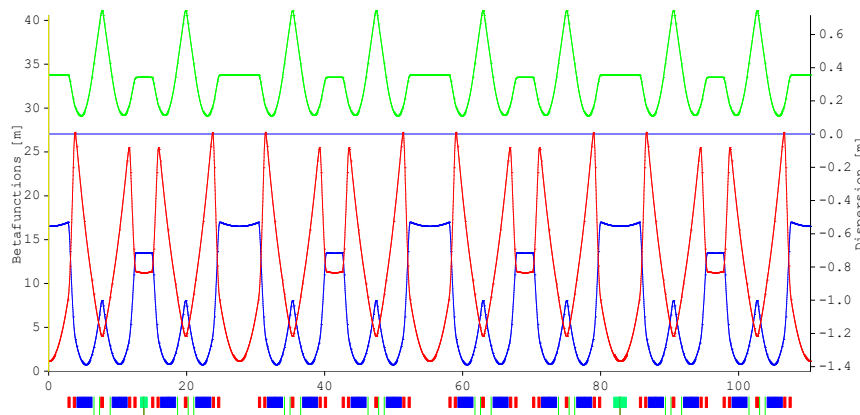
- Trouble Report in 2019
 - Failure at Isolation Transformer in High Voltage Station for Storage Ring Klystron

- Research and Development
 - HOM in the Cavity
 - RF Phase Modulation
 - Improvements and Updates

Introduction (1) Karlsruhe Research Accelerator



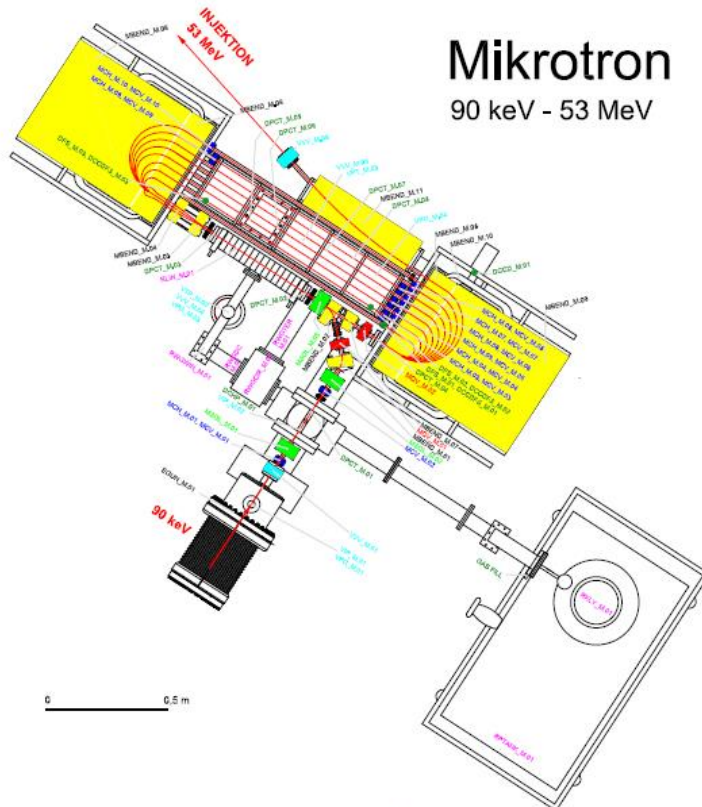
KARA Storage Ring



Extended DBA Lattice
(Dispersion > 0 in straight section)
Designed Emittance = 59 nm-rad

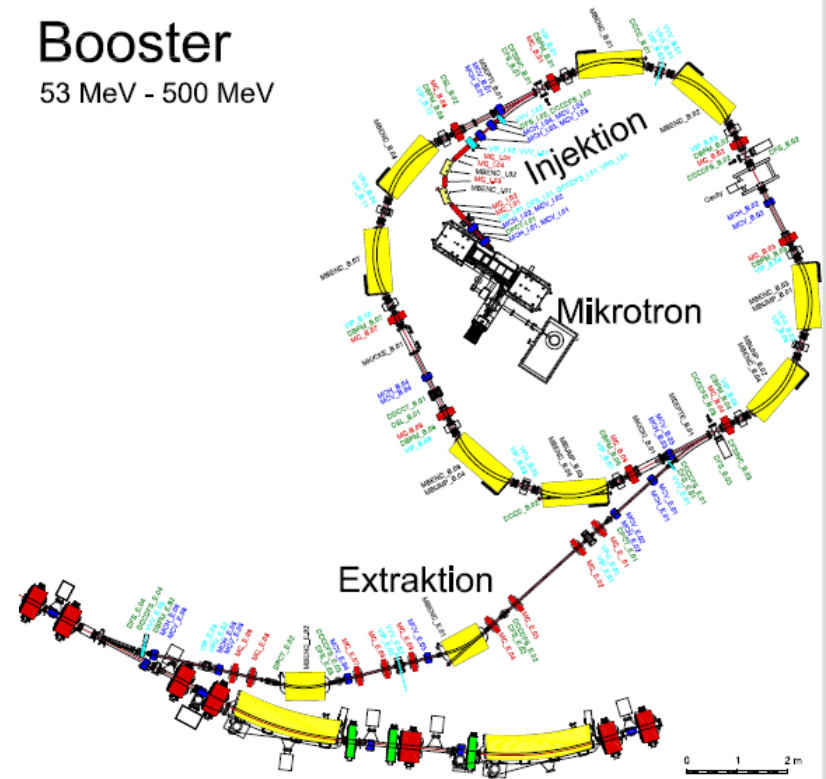
| | |
|-------------------------------|------------------|
| Beam Energy | < 2.5 GeV |
| Circumference | 110 m |
| RF Frequency | 499.7 MHz |
| Harmonic Number | 184 |
| Number of RF Station | 2 |
| Number of Cavity in 1-Station | 2 |
| Acc. Voltage | 1.4 MV (2.5 GeV) |
| Ring Lattice | DBA |

Introduction (2) Karlsruhe Research Accelerator



Mikrotrotron
90 keV - 53 MeV

Booster
53 MeV - 500 MeV



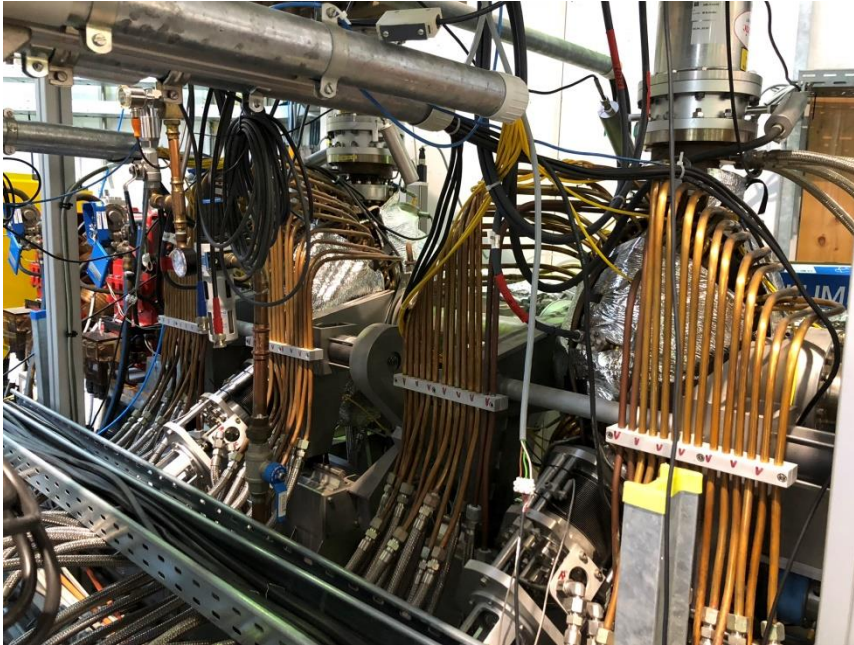
| | |
|-----------------|-------------------------------|
| Beam Energy | < 53 MeV |
| RF Frequency | 2.999 GHz |
| Number of Turns | 10 (up to 53 MeV) |
| Linac Structure | (1/2+7+1/2)Cells, Side Couple |
| Mode | $\Pi/2$ mode |

| | |
|----------------------|-----------|
| Beam Energy | < 500 MeV |
| Circumference | 24 m |
| Harmonic Number | 44 |
| Number of RF Station | 1 |
| Operation Rep. Rate | 1 Hz |

RF System in KARA Storage Ring (1)

| Parameters | 500 MeV (Injection) | 2.5 GeV (User Operation) |
|-------------------------|--|-----------------------------|
| RF / Revolution Freq. | 499.7 MHz / 2.72 MHz | |
| Harmonic Number | 184 | |
| Total RF Voltage | 300 kV (Typ.) | 1.4 MV (Typ.) |
| Energy Loss per Turn | 995.9 eV | 622.4 keV |
| Synchronous Angle | 0.05 deg. | 6.38 deg. |
| Momentum Compaction | 0.0105 | 0.00867 |
| Synchrotron Frequency | 35.0 kHz | 34.0 kHz |
| Energy Spread (rms) | 1.82×10^{-4} | 9.08×10^{-4} |
| Bunch Length (rms) | 8.67 ps | 36.9 ps |
| Total Klystron Output | 5.2 kW (150 mA) | 140 kW (140 mA) |
| Ramping Time | - | 3 minutes |
| Tuner Dead Band | 0.1~0.5 deg. | 0.1~0.5 deg. |
| Typical Filling Pattern | Partial (30~33x3 bunches) or (30~33x4 bunches) | |

RF System in KARA Storage Ring (2)



■ RF Cavity (2Cavs/Station)

- ELETTRA Type Cavity
- $Q_0 \sim 40000$, $R_{sh} \sim 3.3M\Omega$
- $V_c = 350kV/Cavity$ (@2.5GeV)



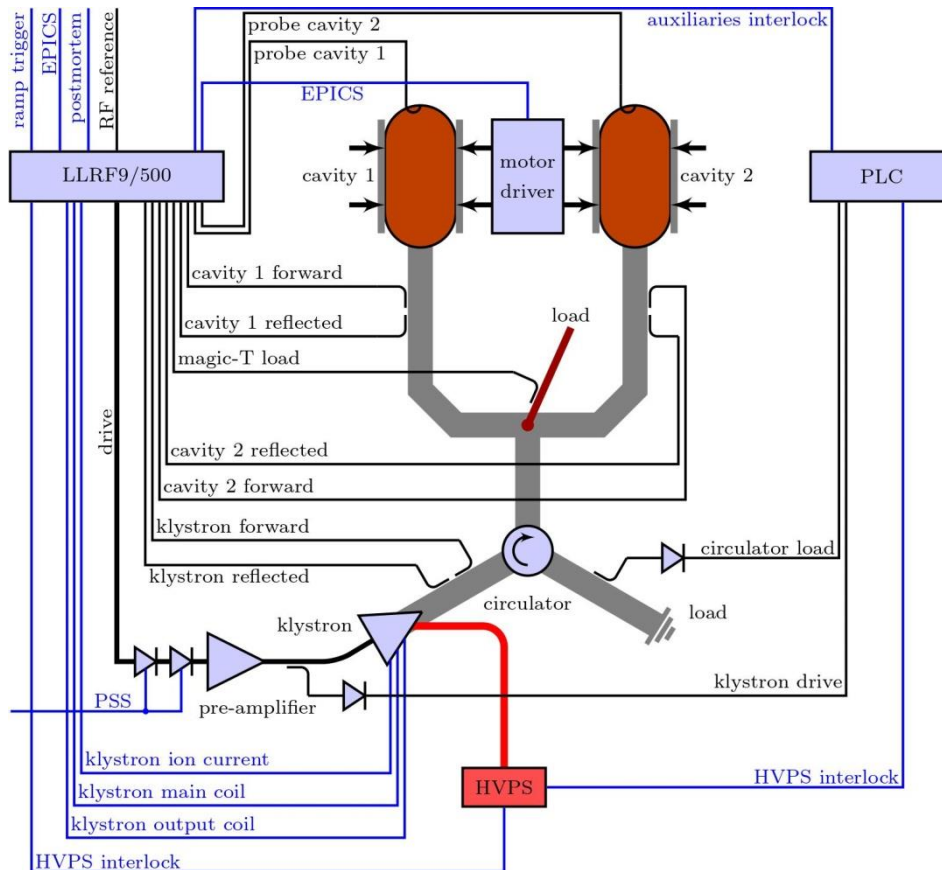
■ Cavity Cooling System

- 1-Chiller for each Cavity
- Settled Temp. = 40~60degree
- Controllable for each Cavity independently

Several times per one year, we have to change the cavity temperature to suppress longitudinal coupled bunch instability at 500 MeV.

RF System in KARA Storage Ring (3)

RF Control System in KARA Setup for One RF Sector



LLRF Control Module



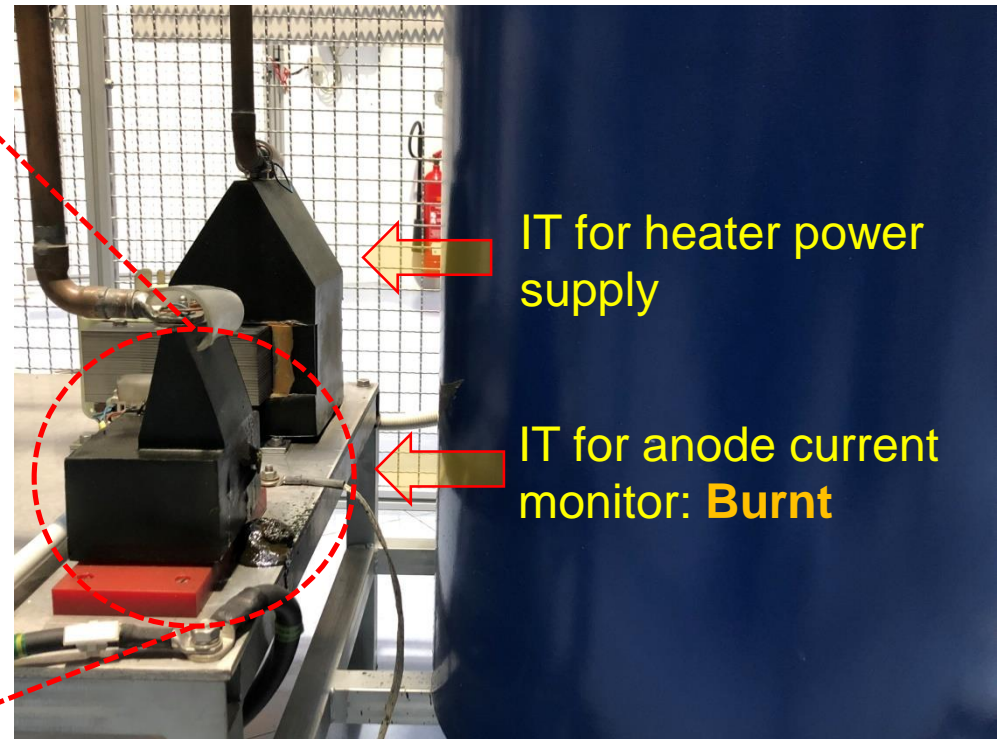
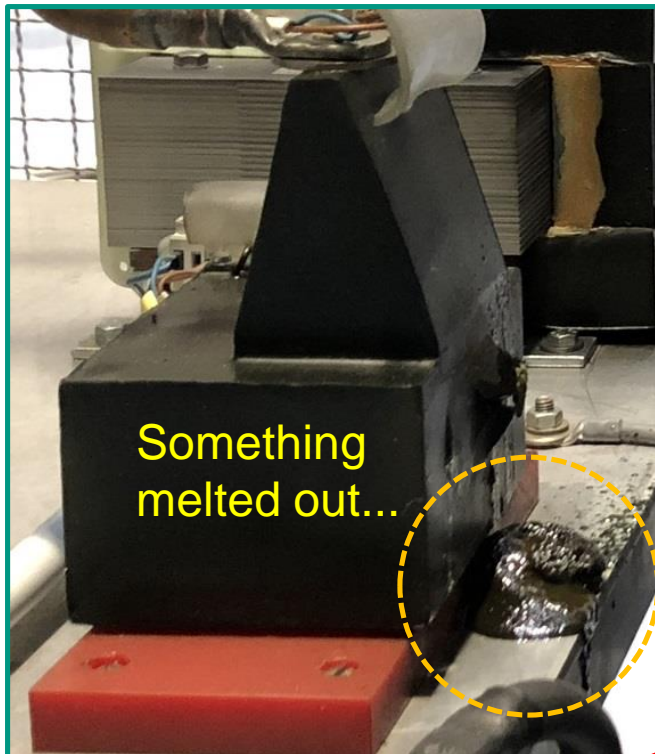
DIMTEL LLRF 9/500

- 1-Module per 1-Station (2 Cavities)
 - The cavity pickup signals are vector-summed and processed in LLRF.
 - The phase adjustment between 2 station are necessary.
 - Option: modulations for output signal are available.**

| Signal | Symbol | Ratio to f_{rf} | Frequency (MHz) |
|------------------|-----------|-------------------|-----------------|
| Reference | f_{rf} | 1 | 499.654 |
| IF | f_{IF} | $\frac{1}{12}$ | 41.6378 |
| Local oscillator | f_{LO} | $\frac{11}{12}$ | 458.0162 |
| ADC clock | f_{ADC} | $\frac{11}{48}$ | 114.5040 |
| DAC clock | f_{DAC} | $\frac{11}{24}$ | 229.0081 |

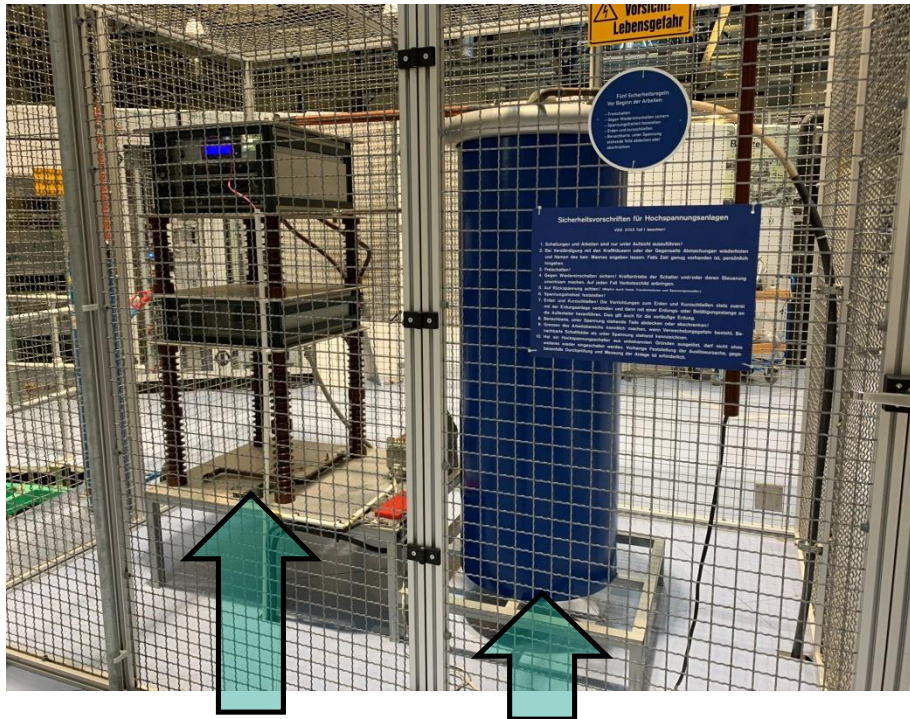
Trouble Report in 2019 (1)

- Trouble at **I**solation **T**ransformer (**IT**) on high volgate deck for klystron power supply at one of the 2 RF-sectors (10.01.2019)



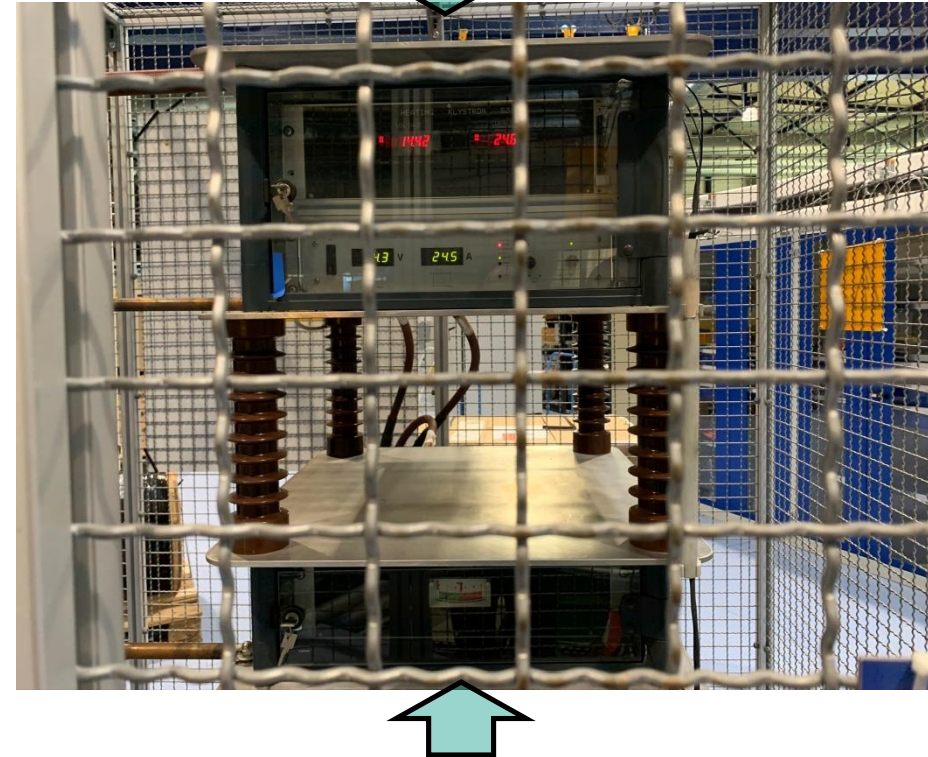
Trouble Report in 2019 (2)

- High voltage deck for klystron



High voltage deck for power supply and monitor

Resistance for cathode voltage adjustment



Anode current monitor

DC power supply for klystron heater

The trouble happend because of failure of the anode current monitor.

Trouble Report in 2019 (3)

- The way to the recovery
 - Attempt to operate the storage ring with one RF-sector
 - It was possible, but we could not store enough beam current.
 - Dismounted the transformer and the anode current monitor
 - The anode current interlock has never happened for 20 years.
 - We can check the anode condition by monitoring temperature of the klystron body which comes from near to the anode part.

We spent 8 days to recover from this failure.



Research and Development (1) : Cavity HOM

■ Probable Modes of Longitudinal Coupled Bunch Instability

From CST studio simulation with simplified 3D model

| Modes | Frequency (GHz) | Q | R_{sh}/Q (Ω) | R_{sh} (Ω) |
|-------|-----------------|-------|-------------------------|-----------------------|
| TM011 | 0.946751 | 45583 | 5.28×10^{-5} | 2.40657 |
| TM210 | 0.991593 | 57797 | 1.41×10^{-6} | 0.08175 |
| TM020 | 1.06244 | 60660 | 357 | 21679826 |
| TM021 | 1.420783 | 52894 | 3.724×10^{-5} | 1.9697 |
| TM022 | 1.514722 | 61113 | 94 | 5718466 |
| TM030 | 1.617131 | 73132 | 355 | 25971120 |
| TM031 | 1.876905 | 53580 | $9,10 \times 10^{-7}$ | 0.04868 |
| TM032 | 1.948799 | 75495 | 11 | 839384 |
| TM040 | 2.092726 | 58366 | 620 | 36201862 |

Research and Development (2) : Cavity HOM

■ Threshold Currents and Dangerous Modes at 500 MeV

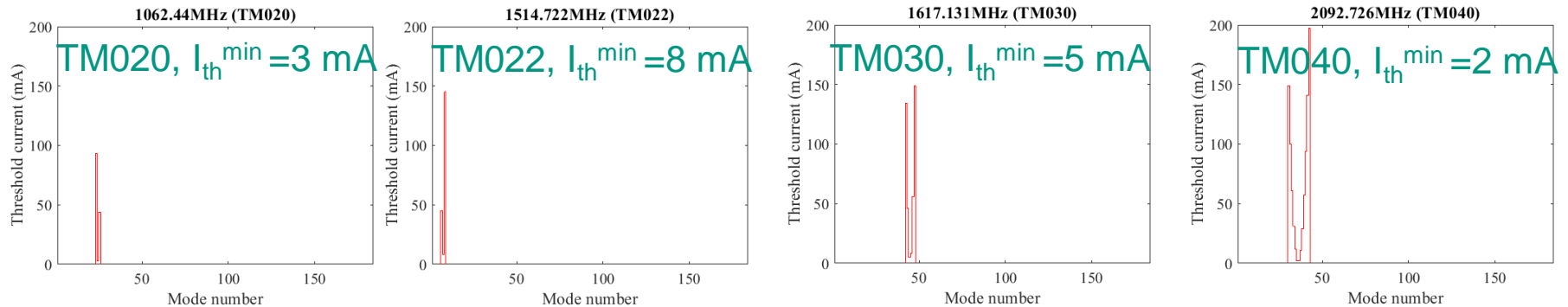
Radiation damping time at 500 MeV = 180.4 ms

| Modes | Frequency (GHz) | R_{sh}/Q (Ω) | I_{th} (mA) | Mode |
|-------|-----------------|-------------------------|---------------|------|
| TM011 | 0.946751 | 5.28×10^{-5} | - | - |
| TM210 | 0.991593 | 1.41×10^{-6} | - | - |
| TM020 | 1.06244 | 357 | 3 | 23 |
| TM021 | 1.420783 | 3.724×10^{-5} | - | - |
| TM022 | 1.514722 | 94 | 8 | 6 |
| TM030 | 1.617131 | 355 | 5 | 43 |
| TM031 | 1.876905 | 9.10×10^{-7} | - | - |
| TM032 | 1.948799 | 11 | 88 | 166 |
| TM040 | 2.092726 | 620 | 2 | 34 |

Very low threshold current

Research and Development (3) : Cavity HOM

Threshold currents for each HOM



- Longitudinal coupled bunch instability at 500 MeV
 - The instabilities happen daily from lower beam current (~ 1 mA) at 500 MeV
 - The instabilities limit the maximum injection current at present KARA

- How to suppress
 - Bunch-by-Bunch feedback system is in operation, but difficult to suppress in higher beam current
 - Changing the cavity temperature, synchrotron frequency, horizontal beam orbit at cavity section etc.

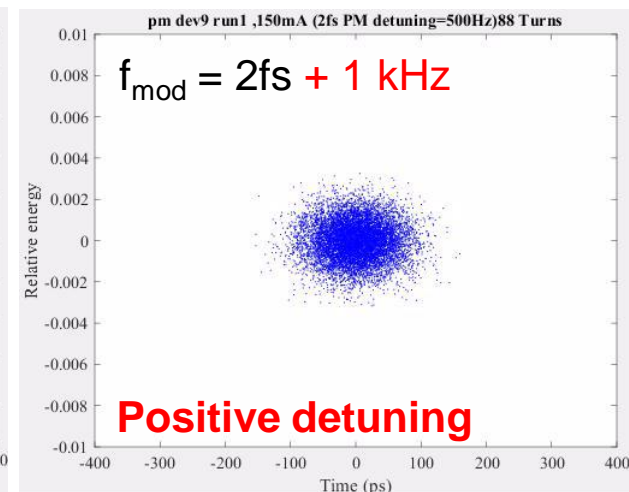
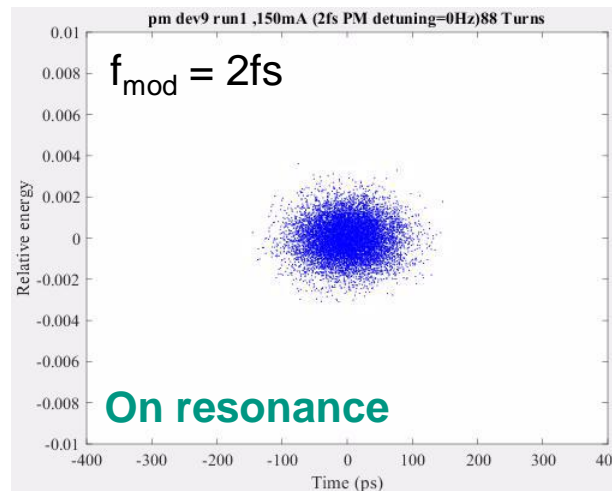
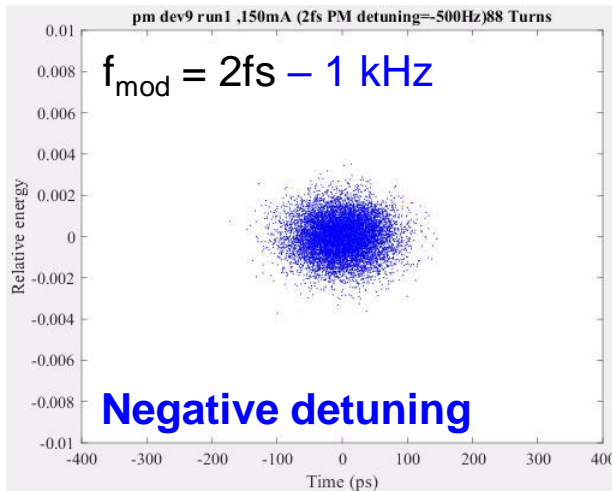
Some additional ways to fight against the instabilities would be necessary.

Research and Development (4) : Phase Modulation

■ Beam Manipulation by RF Phase Modulation

- Tuning knobs: modulation frequency and amplitude
- Using twice of synchrotron frequency to excite quadrupole mode on the longitudinal phase space

Simulation: amplitude = 100 mrad at 150 mA



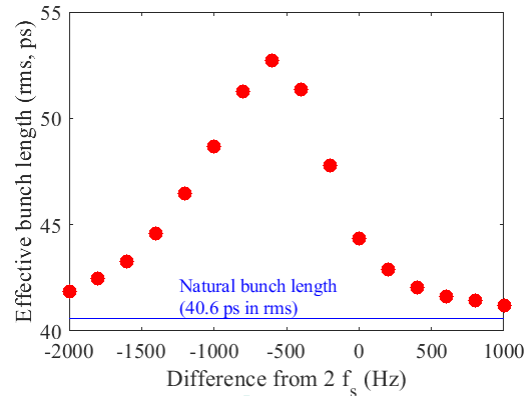
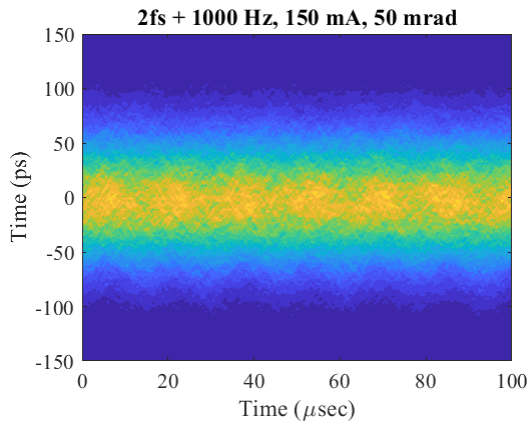
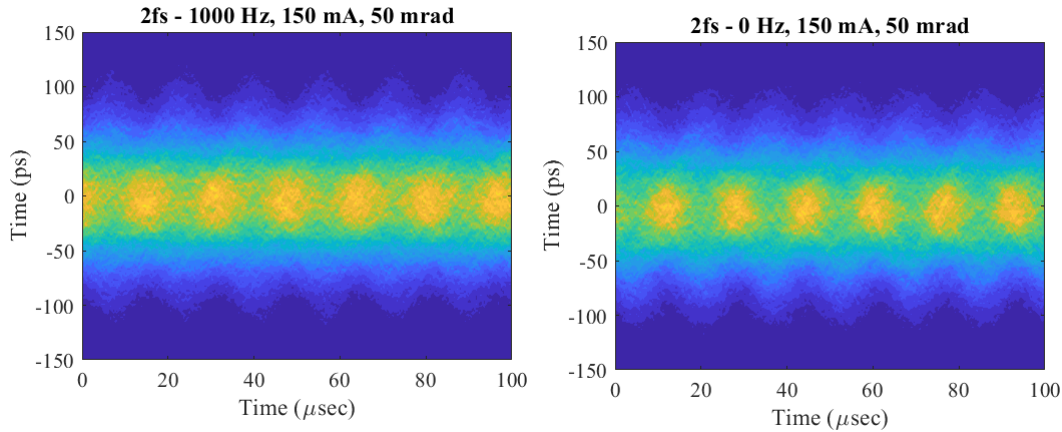
■ Interests:

- Characteristics of frequency detuning condition
- Dependence of bunch length on the excitation amplitude
- Beam current dependence
- etc.

Research and Development (5) : Phase Modulation

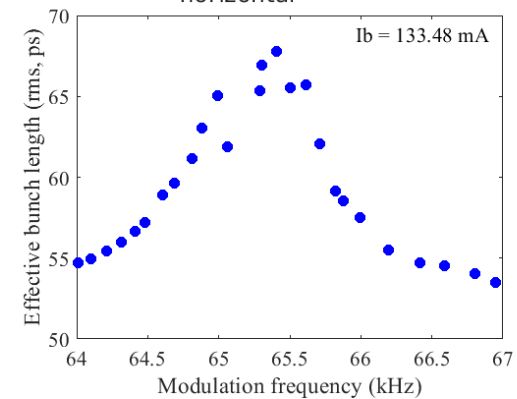
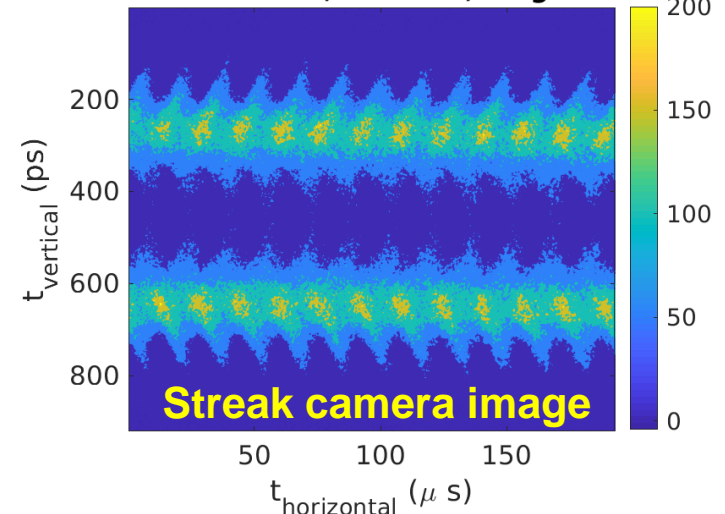
Systematic Measurement of RF Phase Modulation: Detuning condition

Simulation



Experiment

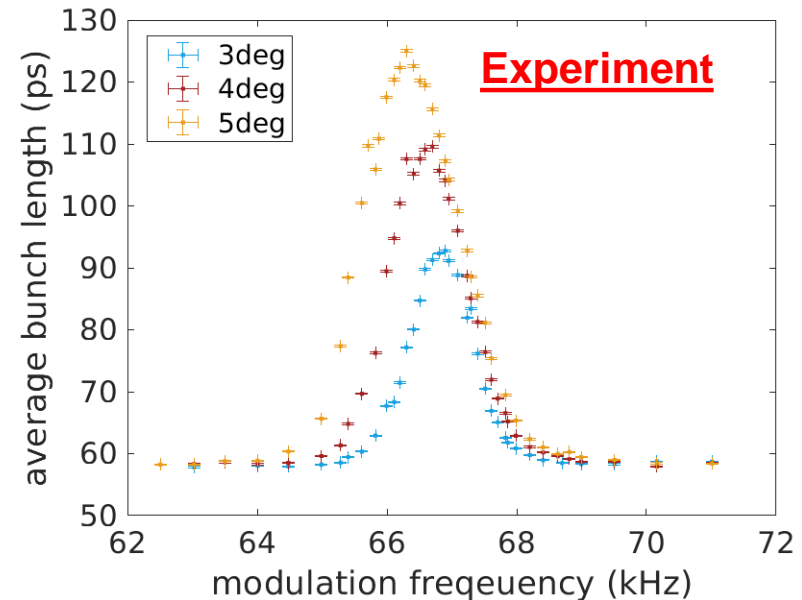
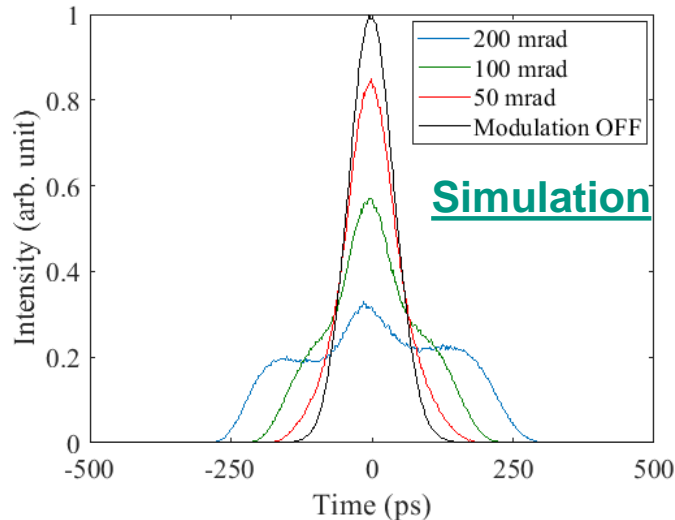
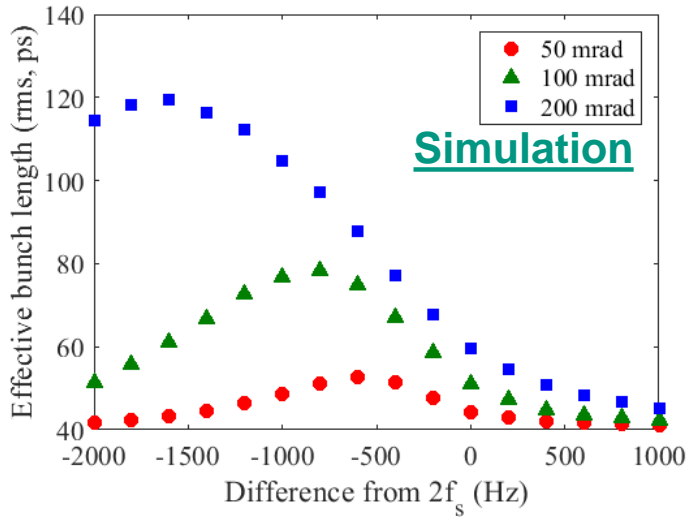
65303Hz, 133.4mA, 3deg



Detuning curve

Research and Development (6) : Phase Modulation

Systematic Measurement of RF Phase Modulation: Amplitude dependence



Characteristics of bunch lengthening by phase modulation

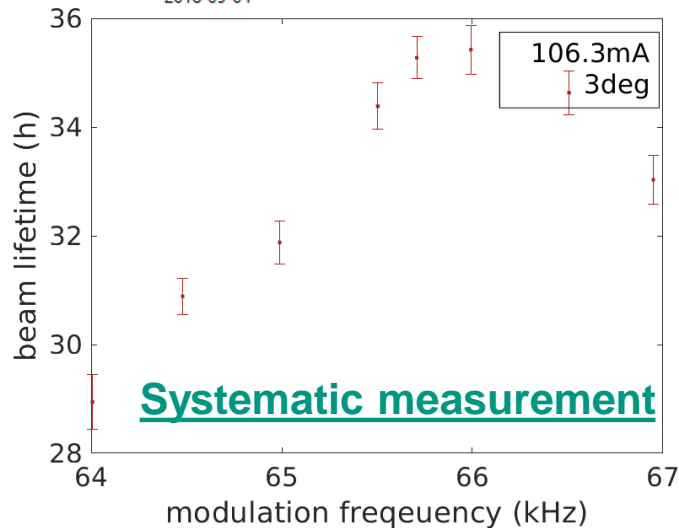
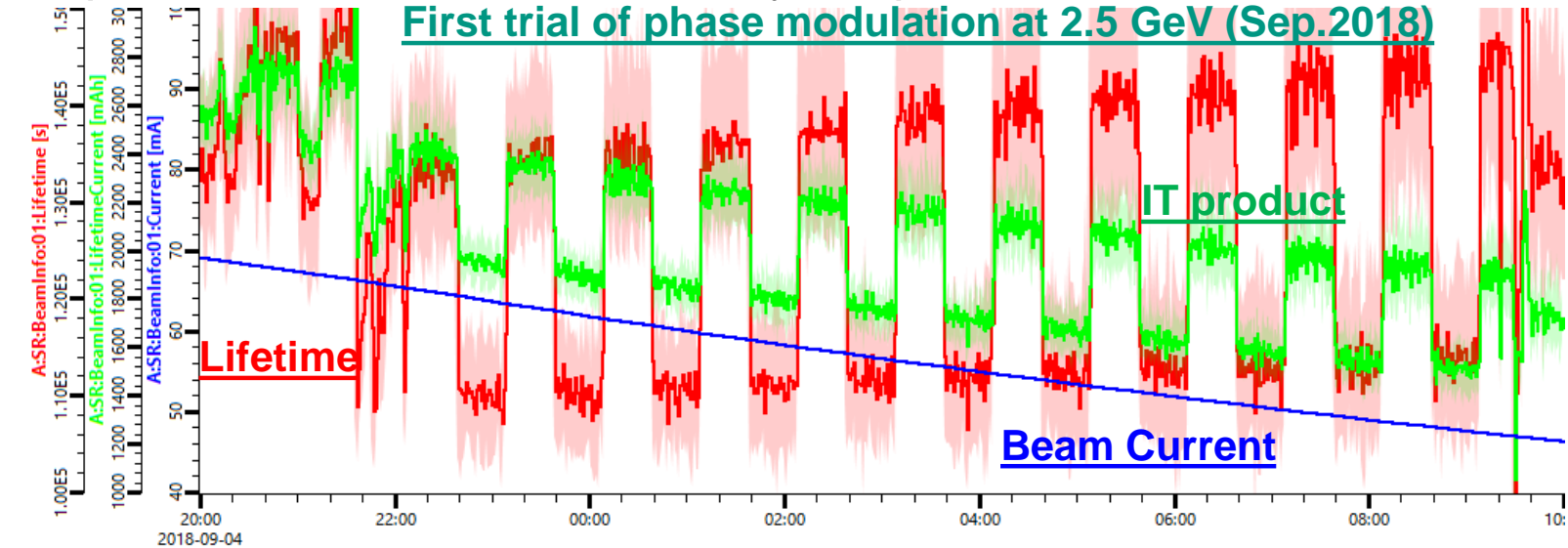
- Frequency detuning: slightly asymmetric
- Amplitude dependence: detuning curves change with different amplitudes

A. Mochihashi et. al., IPAC 2019 Proceedings, p.3123

Research and Development (7) : Phase Modulation

■ Improvement of beam life time by RF phase modulation

First trial of phase modulation at 2.5 GeV (Sep.2018)



Because KARA is not a top-up machine, the beam lifetime is very essential for its operation.

■ Ongoing and to be done:

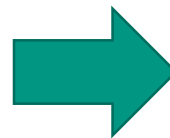
- To find an optimized operation method of the phase modulation
- To check the influence of the modulation on the undulator spectrum
- etc.

Improvements and Updates (1)

- Renewal of klystron heater power supply
 - The power supply has been renewed when the klystron interlock system has been changed because of its trouble.



Old setup (sector-2) :
Power supply + monitoring device



New setup (sector-4) :
Power supply + PLC

Improvements and Updates (2)

■ Ongoing Project

■ Renewal of master oscillator

- Lower phase noise and sufficient stability for long term drift
- The new master oscillator has been already at hand. Integration into the control system is going on now.

■ Renewal of pre-amplifiers

- (3 GHz, 250 W, pulse) for microtron linac
- (500 MHz, 50 W, CW) for storage ring
- The production is going on. The new ones are coming next year.

■ Refurbishment of klystron interlock system

- From self-made system to PLC system (already done in 1 RF sector)

■ Renewal of temperature compensation system of 500 MHz circulator for storage ring

- Temperature compensation unit and cables plan to be renewed in next year.

Thank you very much for your attention!



Ricky's Lengthening



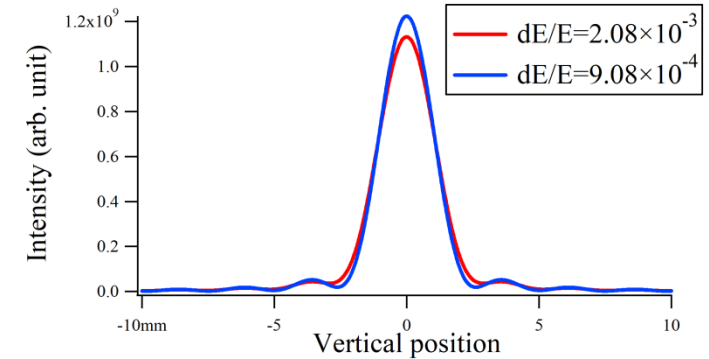
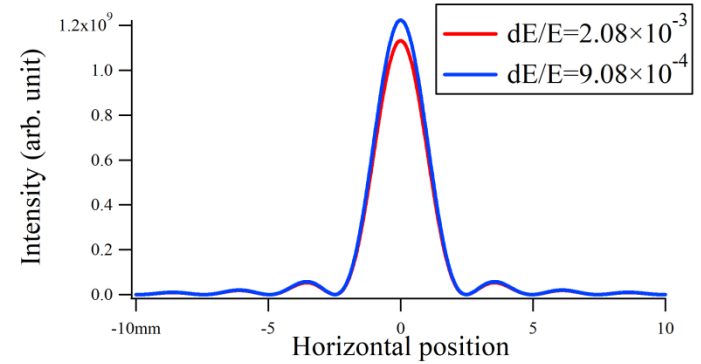
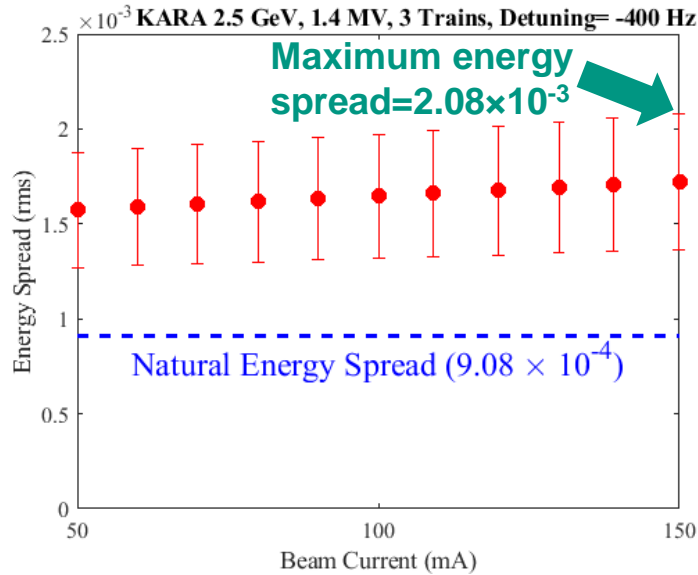
Lengthening Condition
Not Good...



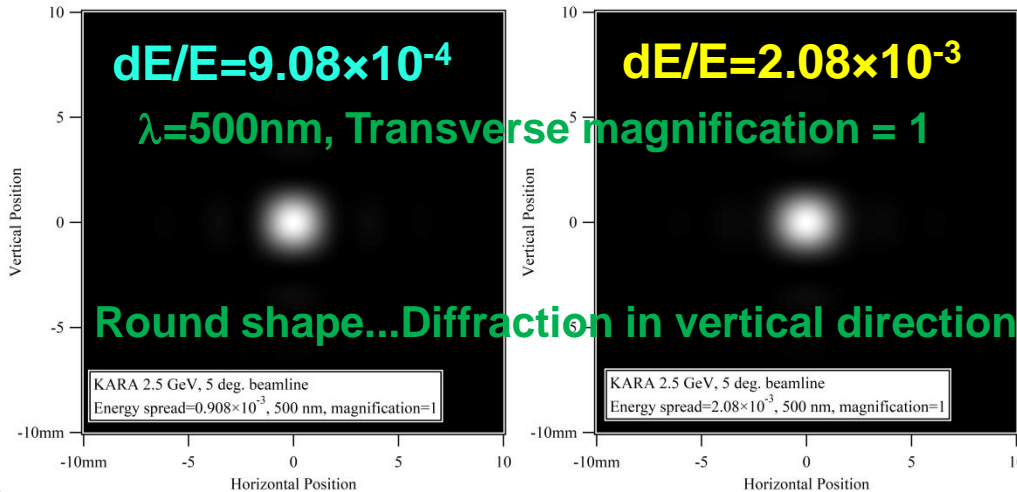
Lengthening Condition
Very Nice!

Backup Slides

Beam Quality: Energy Spread (1) Bending Magnet



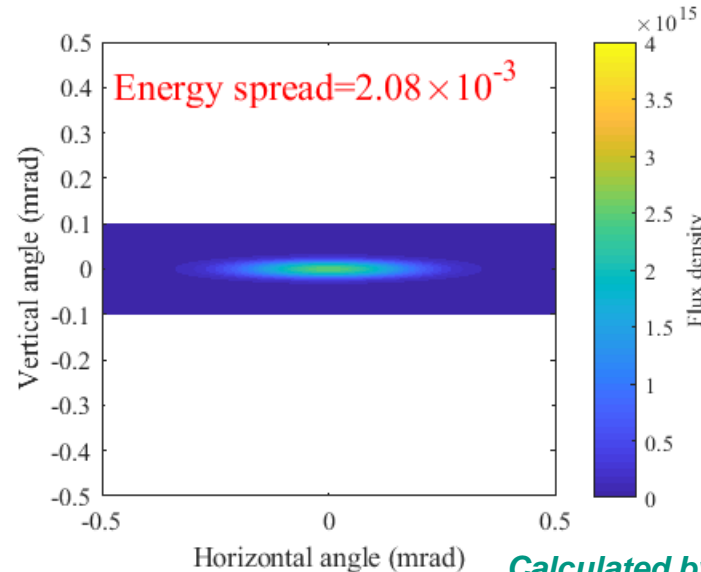
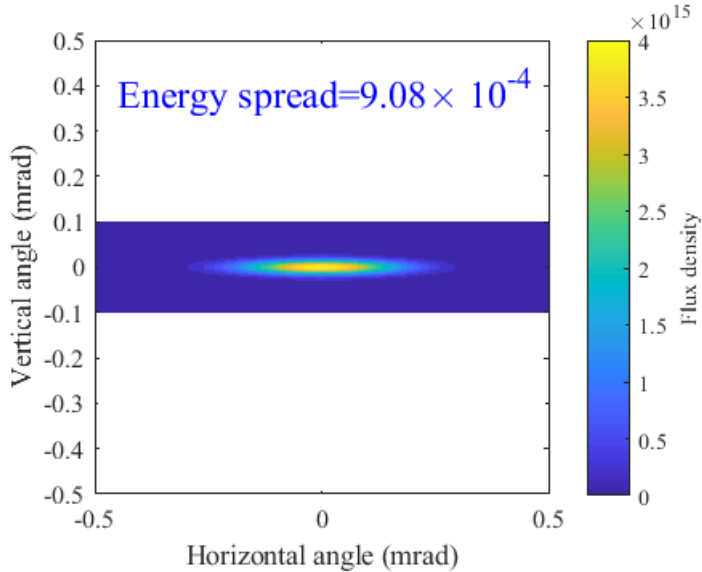
Calculated by SRW



| Name | Values |
|---------------------|--------------------------------|
| β_x / β_y | 1.1590 m / 13.242 m |
| η_x / η_x' | 0.2187 m / -0.2328 |
| Emittance, coupling | 59 nm-rad, $\kappa_{xy}=0.1\%$ |

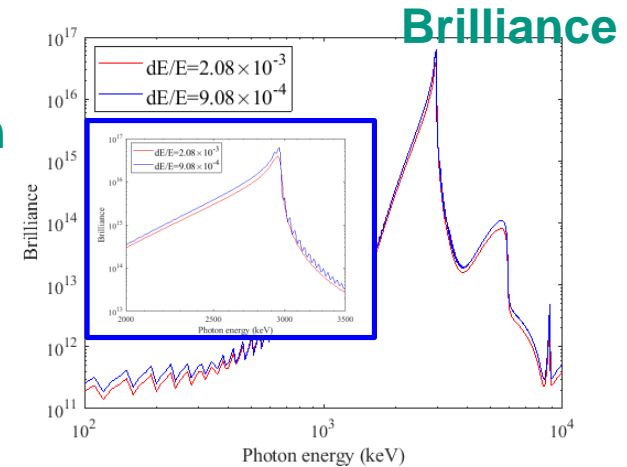
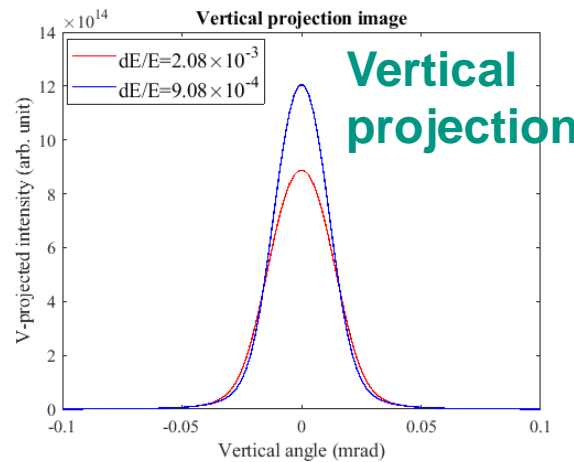
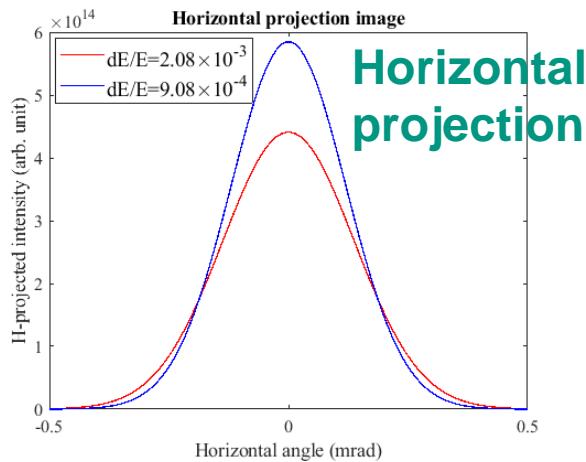
Beam Quality: Energy Spread (2) Undulator

$\lambda_u=20\text{mm}$, $N_p=75$, $K=0.1$, $\kappa_{xv}=0.1\%$, 1st harmonics=2.96 keV



| Name | Values |
|-----------|-----------|
| β_x | 16.51 m |
| β_y | 1.12 m |
| η_x | 0.35 m |
| η_x' | 0 m |
| Emittance | 59 nm-rad |
| Coupling | 0.1% |

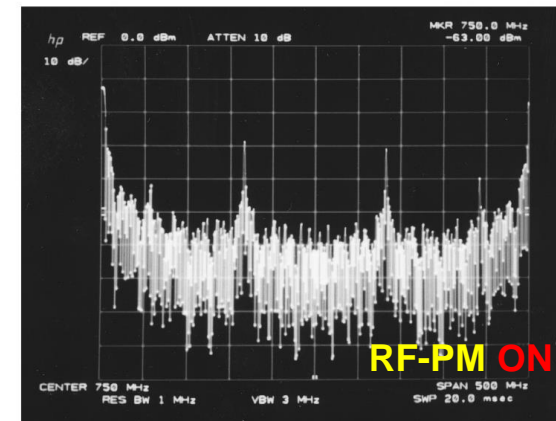
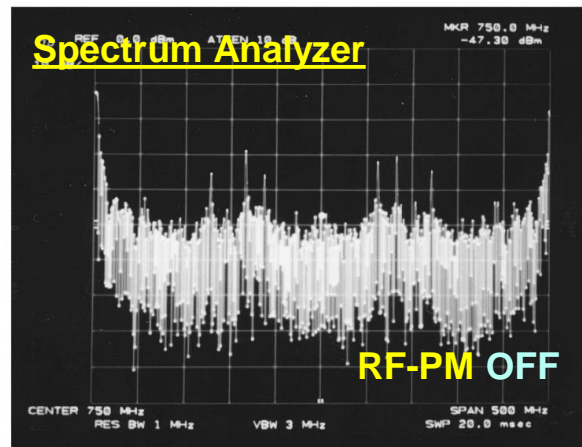
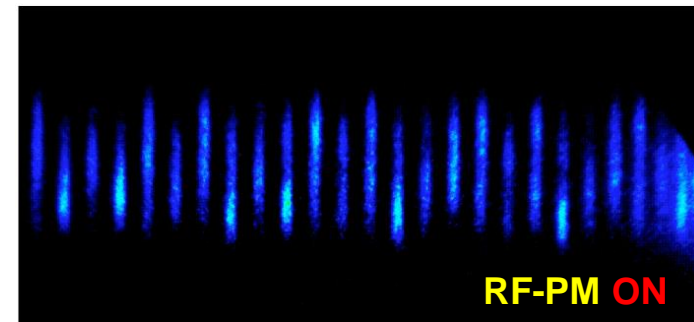
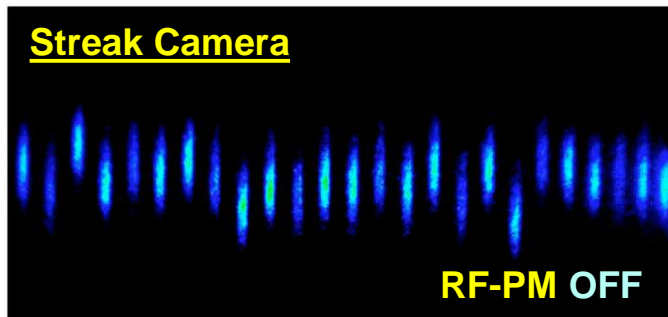
Calculated by SPECTRA



RF Phase Modulation: Preceding Study

- Can excite longitudinal quadrupole mode oscillation
- Can increase the bunch length (and energy spread)
- Can change (modulate) behavior of the longitudinal coupled bunch instability

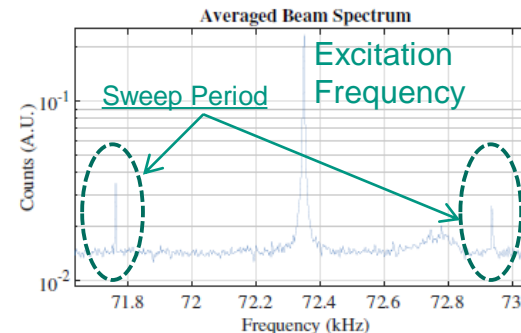
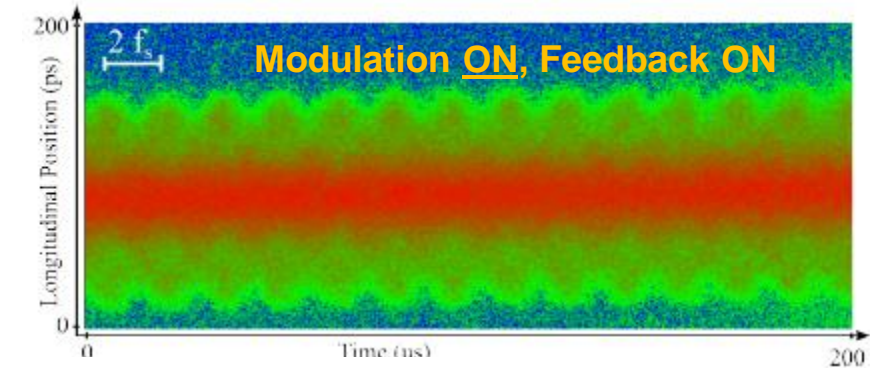
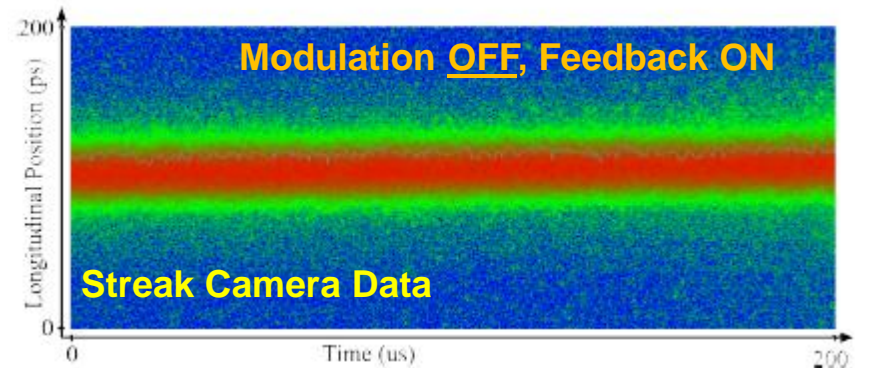
Example in KEK (in Japan) Photon Factory (2.5 GeV)



S.Sakanaka et al., PRST-AB 3 050701 (2001)

RF System in KARA Storage Ring: Operation(1)

- 2 Longitudinal Modulation Schemes
 - Modulation by Kicker Cavity
 - Phase Modulation by Main Cavities



Additional simulation would be necessary.

E. Blomley, M. Schedler and A-S. Müller, Proceedings of IPAC2016, p.2658-2660

- At the beam injection (**500MeV**), the kicker cavity is driven to excite quadrupole mode on the beam.
- The bunch lengthening occurs and the injection rate tends to be stabilized/improved.

Phase Modulation & Beam – Cavity Interaction

- Phase Modulation:

$$\phi_m(t) = \phi_{m0} \cos \omega_m t$$

- Generator Voltage with P.M.:

$$\tilde{V}_g = \frac{i_{g0}}{2} e^{i\theta} \sum_{n=-\infty}^{\infty} i^n J_n(\phi_{m0}) \tilde{Z}(\omega + n\omega_m) e^{i(\omega + n\omega_m)t}$$

- Generator Current: $i_{g0} = \sqrt{\frac{16\beta P_g}{R_{sh}}}$, where $R_{sh} \equiv \frac{V_c^2}{P_c}$

- Phase Offset: $\theta = \frac{\pi}{2} - \psi_s$, $U_0 = qV_c \sin \psi_s$

- Beam Induced Voltage:

$$\rho(z) = \frac{q}{\sqrt{2\pi}\sigma_z} e^{-\frac{z^2}{2\sigma_z^2}}$$

$$Z_0^{\parallel}(\omega) = \frac{1}{1 + \beta} \frac{R_{sh}}{1 + iQ_L \left(\frac{\omega}{\omega_0} - \frac{\omega_0}{\omega} \right)}$$

$$\begin{aligned} V(z) &= - \int_z^{\infty} dz' \rho(z') W_0'(z - z') \\ &= - \frac{q}{2\pi} \int_{-\infty}^{\infty} d\omega Z_0^{\parallel}(\omega) e^{-\frac{\sigma_z^2 \omega^2}{2c^2}} e^{i\frac{\omega z}{c}} \\ &= -q \frac{R_{sh} \omega_0}{2Q_0} e^{-\frac{\sigma_z^2 \omega_0^2}{2c^2}} e^{i\frac{\omega_0 z}{c}} \end{aligned}$$

- 1-Bunch Passing:

$$V_b \rightarrow V_b - q \frac{R_{sh} \omega_0}{2Q_0} e^{-\frac{\sigma_z^2 \omega_0^2}{2c^2}}$$

- Bunch Spacing:

$$V_b \rightarrow V_b e^{i\left(\omega_0 - \frac{\omega_0}{2Q_L}\right)\Delta t}$$

RF Phase Modulation: Equation of Motion

Half of the Ring with RF Cavity 1&2

$$\Delta\delta_1 = q \frac{\mathcal{R}[(\tilde{V}_1 + \tilde{V}_2)e^{i\omega\tau_1}] - \frac{U_0}{2}}{E_0} - \frac{J_e U_0}{2E_0} \delta_1 - \text{[Additional Loss 1]}$$

$$\Delta\tau_1 = \frac{\alpha_c T_0}{2} \delta_2$$

$$\delta_1 \rightarrow \delta_1 + \Delta\delta_1 \stackrel{\text{def}}{=} \delta_2$$

$$\tau_1 \rightarrow \tau_1 + \Delta\tau_1 \stackrel{\text{def}}{=} \tau_2$$

Half of the Ring with RF Cavity 3&4

$$\Delta\delta_2 = q \frac{\mathcal{R}[(\tilde{V}_3 + \tilde{V}_4)e^{i\omega\tau_2}] - \frac{U_0}{2}}{E_0} - \frac{J_e U_0}{2E_0} \delta_2 - \text{[Additional Loss 2]}$$

$$\Delta\tau_2 = \frac{\alpha_c T_0}{2} \delta_1$$

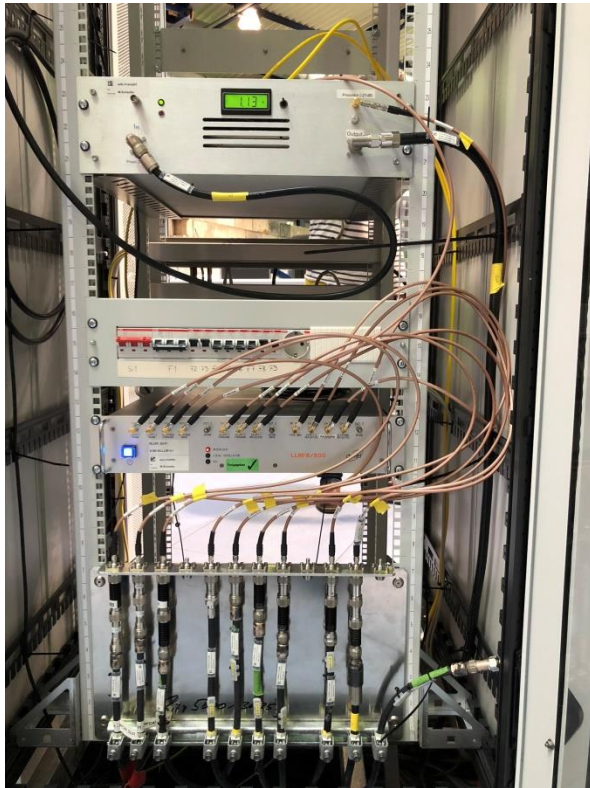
$$\delta_2 \rightarrow \delta_2 + \Delta\delta_2 + \text{[Radiation Excitation]} \stackrel{\text{def}}{=} \delta_1$$

$$\tau_2 \rightarrow \tau_2 + \Delta\tau_2 \stackrel{\text{def}}{=} \tau_1$$

$$\text{[Additional Loss]} = \left(\frac{R_{sh1,3}\omega_{res1,3}}{4E_0 Q_{1,3}} + \frac{R_{sh2,4}\omega_{res2,4}}{4E_0 Q_{2,4}} \right) q^2 e^{-(2\pi f_{rf}\sigma_t)^2}$$

$$\text{[Radiation Excitation]} = \sqrt{\frac{2J_e U_0}{E_0}} \times \left[\text{Gaussian RND with } \sigma = \frac{\sigma_E}{E_0} \right]$$

RF System in KARA Storage Ring



- Low Level RF System (19inch,1-rack)
 - Based on DIMTEL LLRF System
 - (Klystron, Cavity tuner) control
- Klystron, Circulator and Waveguides
 - 250kW Klystron (EEV), 1Klystron/Station
 - Circulator (AFT), Magic-T ... Split into 2 ports