

Status and Operation of the ALBA RF System

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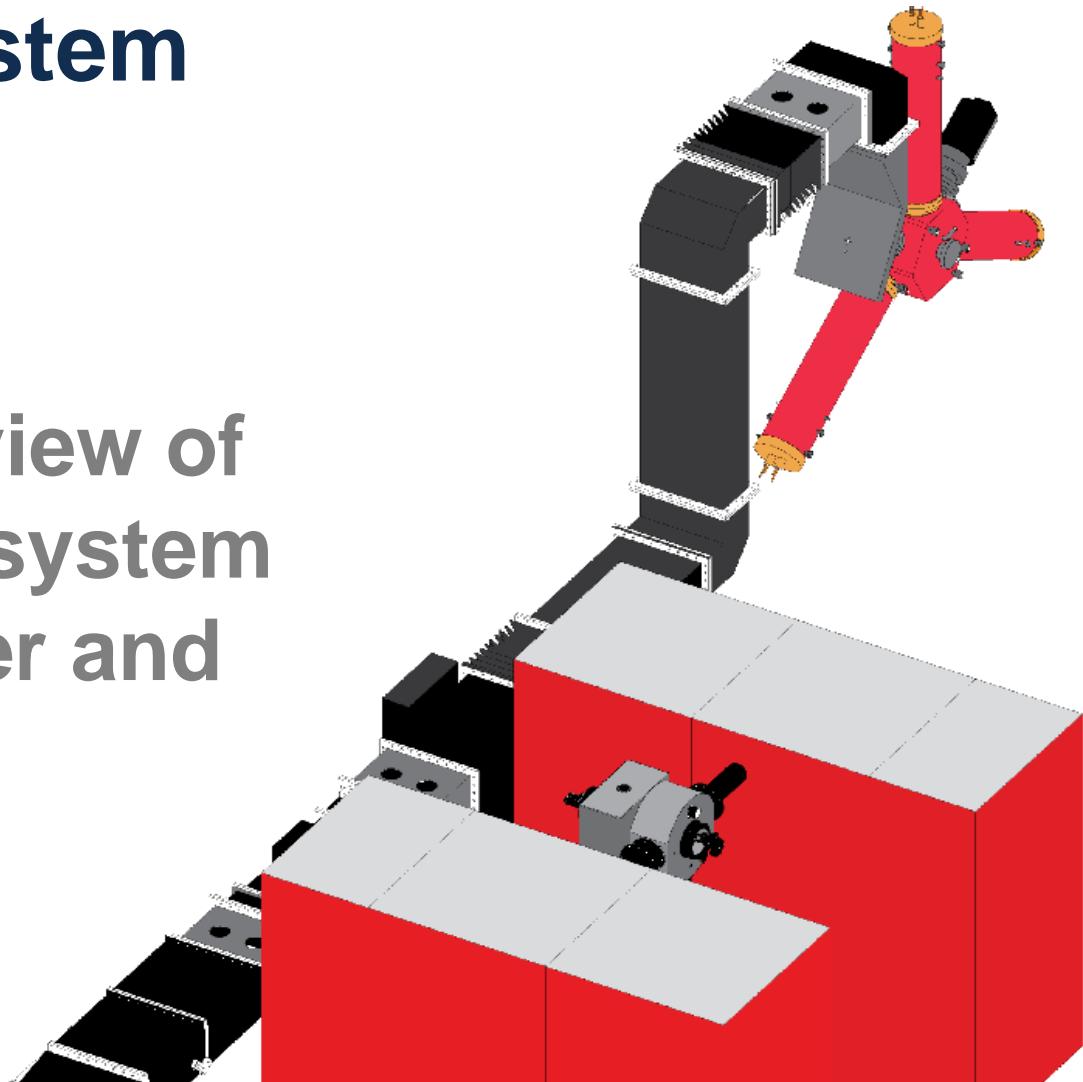


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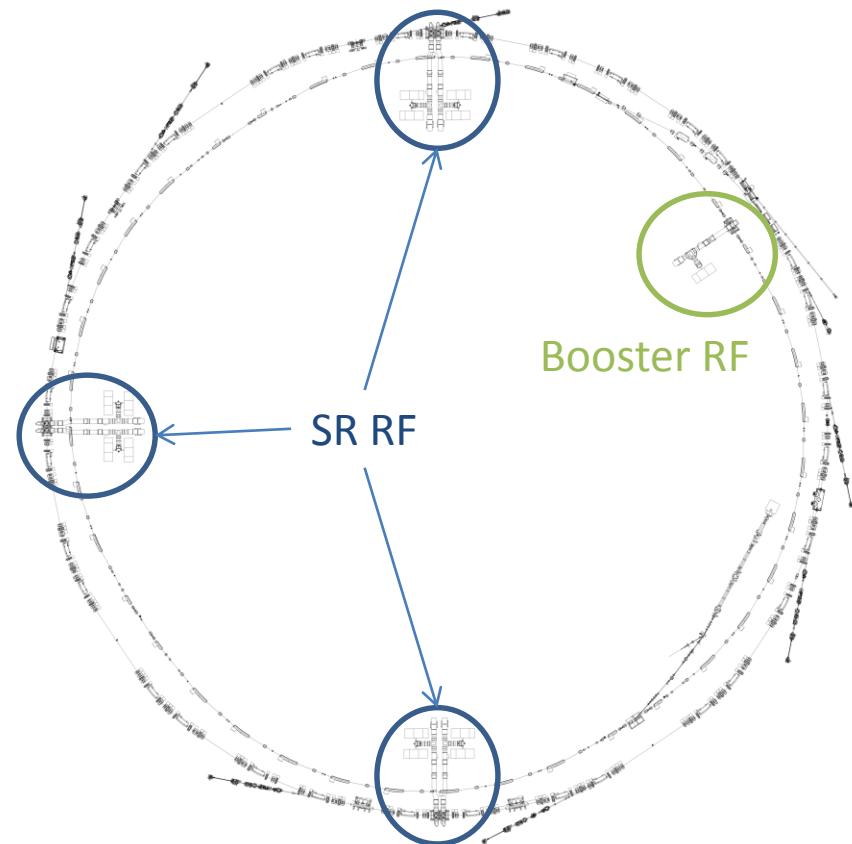
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2. ALBA RF operation
3. IOT's
4. New developments
5. Conclusions

ALBA RF system

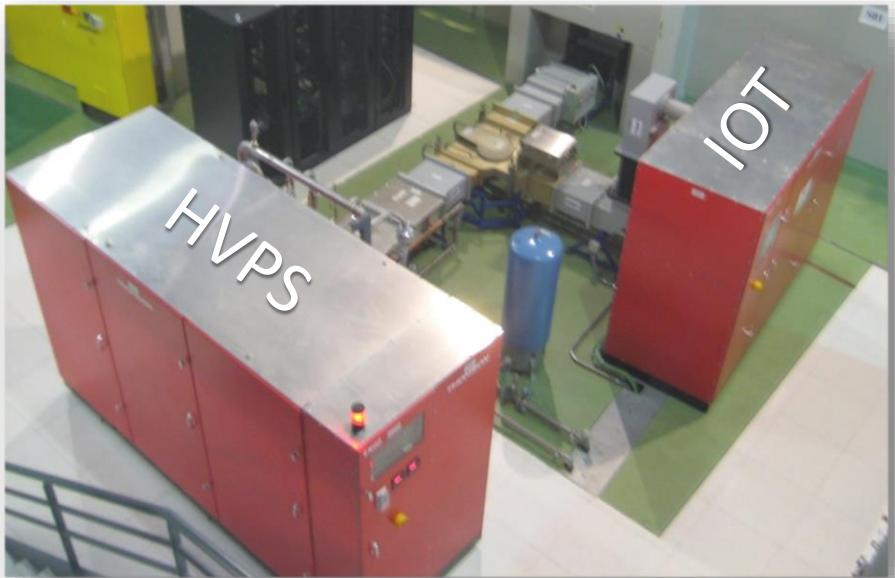
General overview of
the ALBA RF system
for the Booster and
Storage Ring



- Booster:
 - 100MeV to 3GeV
 - 5 cell PETRA cavity
 - 80kW IOT
- Storage ring
 - 200mA top-up operation
 - 6 DAMPY cavities
 - 12x80kW IOT



Service area:
80kW IOT amplifier

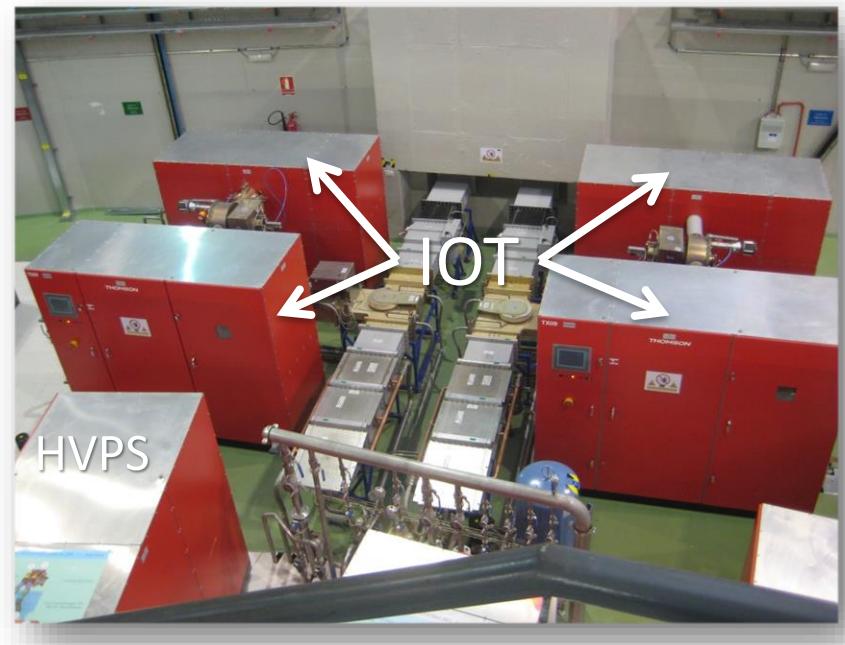


Tunnel:
5 Cell PETRA Cavity 500MHz



Tunnel: Dampy cavities
single cell – 500MHz

Service area:
2 80kW IOT amplifiers/cavity

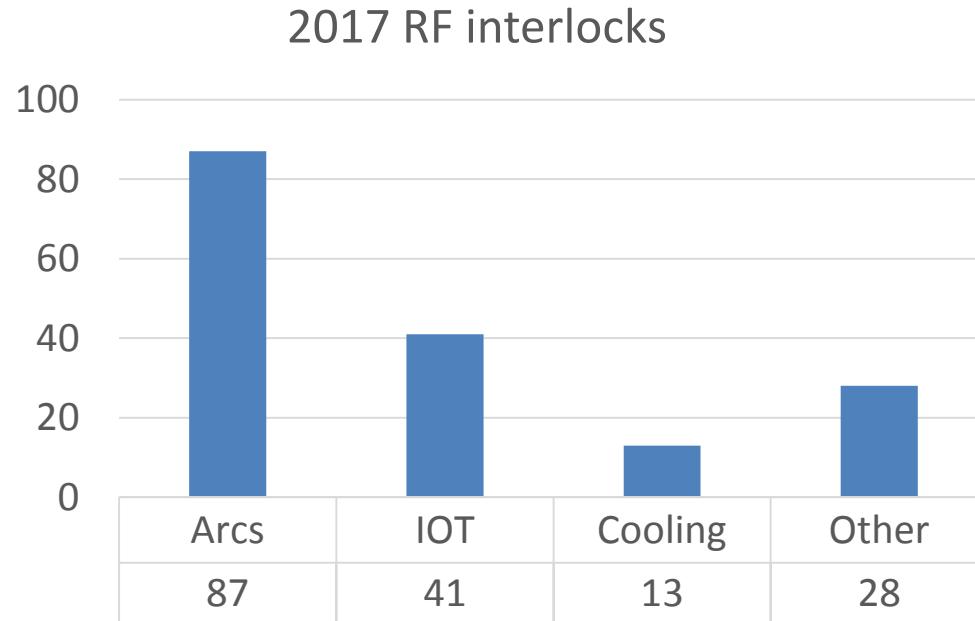


ALBA RF operation

Statistics of 2017
Evolution since 2013
Operation incidences



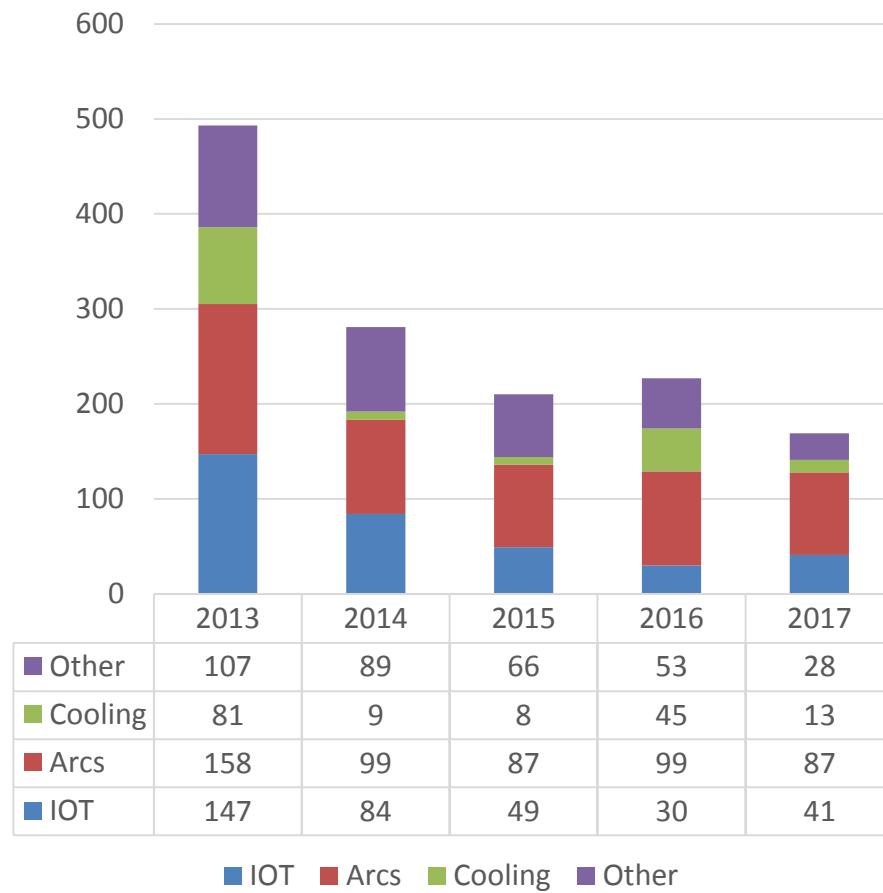
Operation mode: Top-up 150mA → 200mA (since October)
450kV/cavity → 500kV/cavity



Total: 169 interlocks
Only 13 beam losses (7,7%)
8,3 hours downtime (0,2%)

75% of cavity arcs after increasing voltage from 450kV to 500kV
75% of IOT interlocks in newly installed L3 IOT's. They disappear in ~ 2 months

RF interlocks



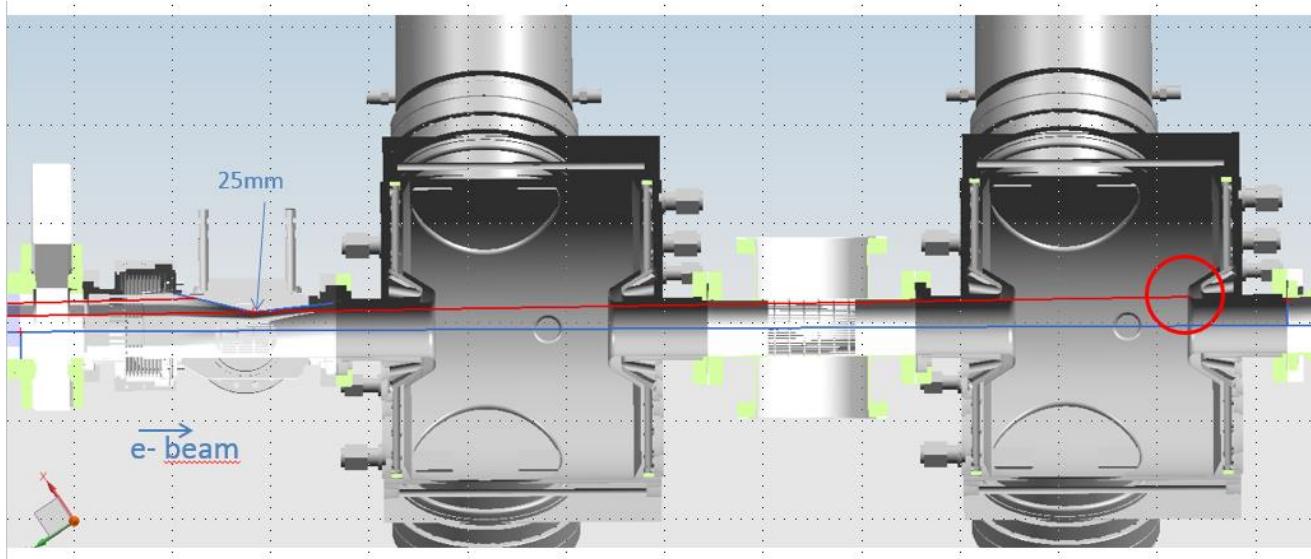
Cooling interlocks greatly reduced

IOT interlocks similar to last year, even though 6 new IOT's have been installed

Arc interlocks similar to last year, despite the voltage and beam current increase

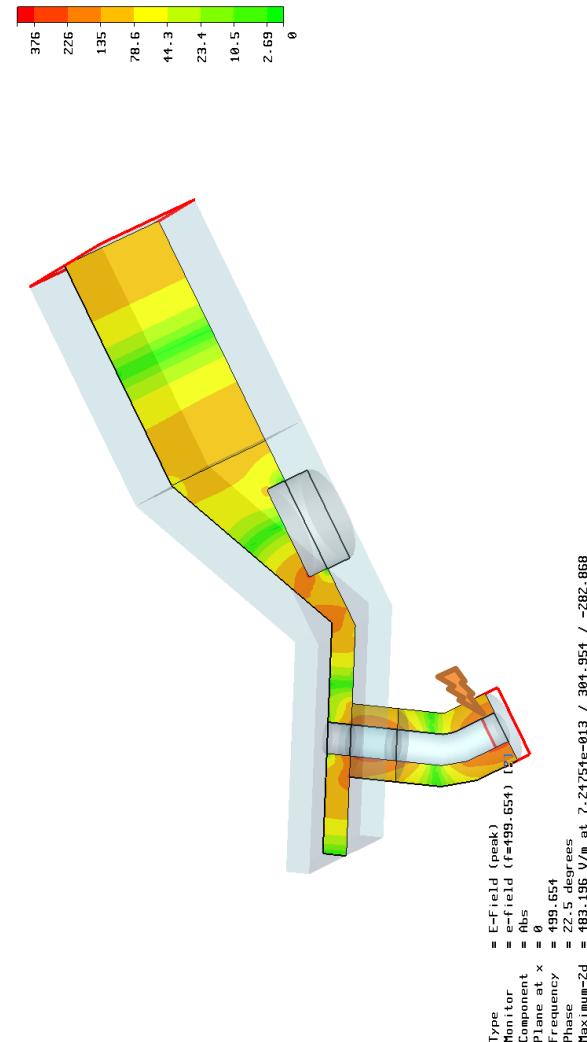
06B cavity arching solved

- Cavity opened in January 2016
 - Marks of synchrotron radiation impact in the nose cone
 - Ray tracing shows the origin: radiation from the previous bending magnet not blocked by the absorber
- Absorber replaced
 - Interlock number now on par to other cavities

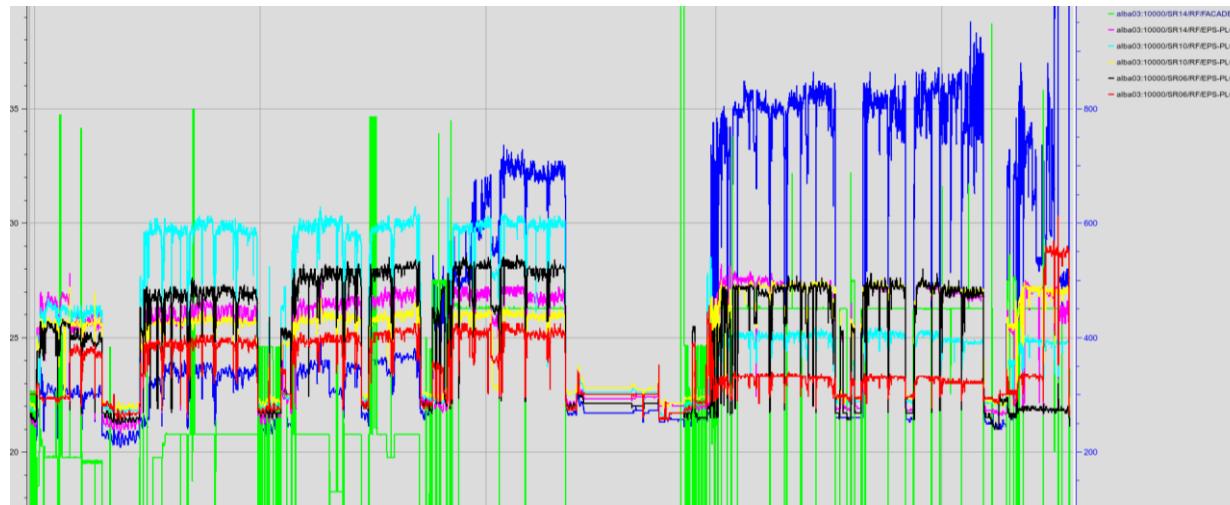


Ray tracing courtesy of R. Monge (Vacuum group)

- 6 arcs during one night
- Coaxial WG Circ Clip damaged

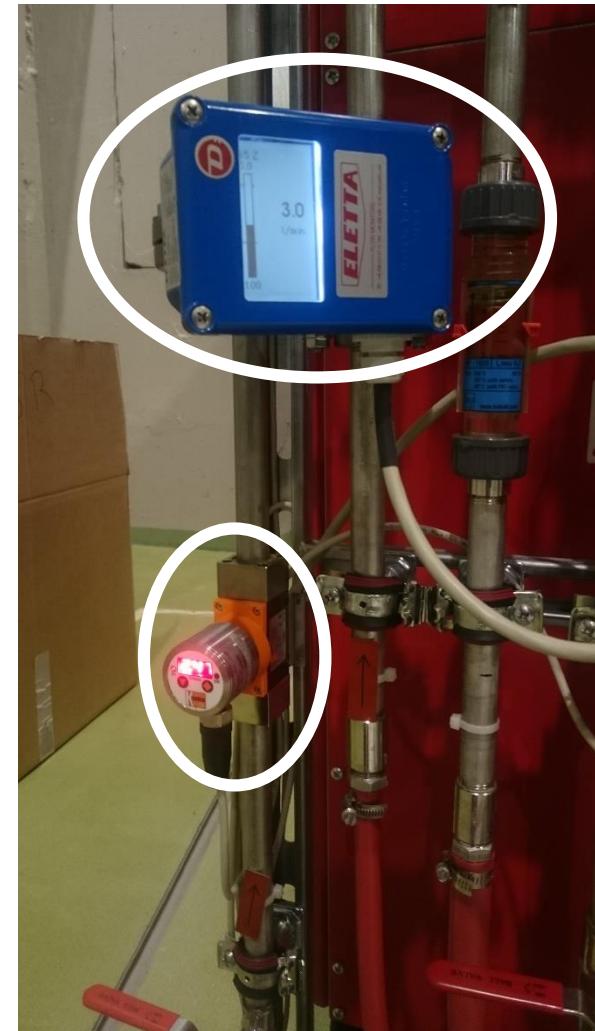


- New coaxial WG made by Rymsa and currently in operation
- Later analysis
 - Cooling air temperature of coaxial part (blue) increased from 25° to 35° in the last months



Cooling interlocks

- Fake cooling interlocks
 - Old WFM's sampling rate of 0,5s
 - Some samples are lost internally
 - A delay of 1s was not enough to prevent all fake interlocks
- New WFM no incidences so far
- Gradual replacement.

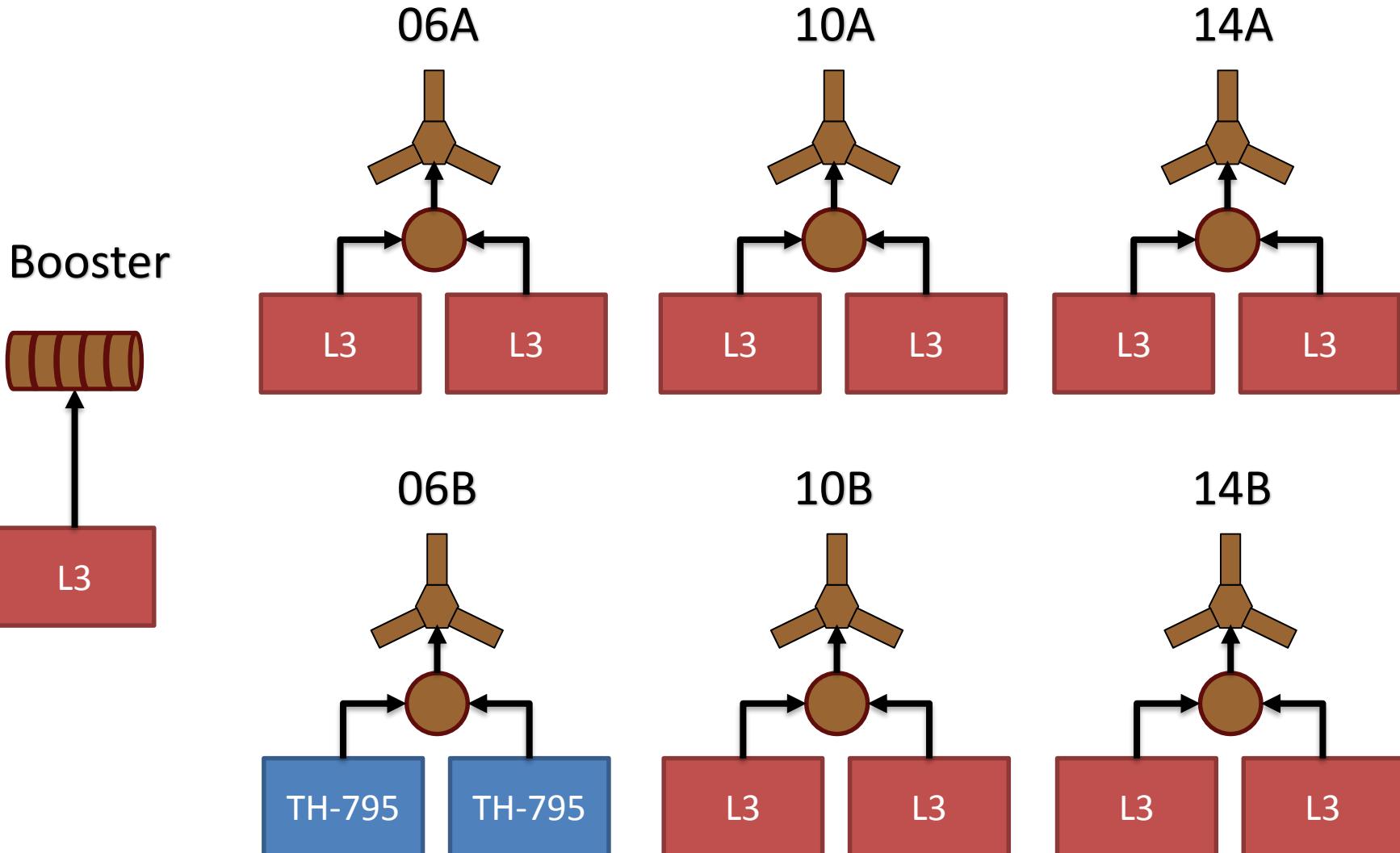


IOT's

Current configuration
New TH-795
L3 L4444-C
TH-794 reconditioning
Stock and hours



Current configuration



What's new?

- Ceramic and gun: more reliable
- Adaptation kit needed
- +1MHz bandwidth tuning required, but gain is not compromised



TH795 with upper adaptation ring installed

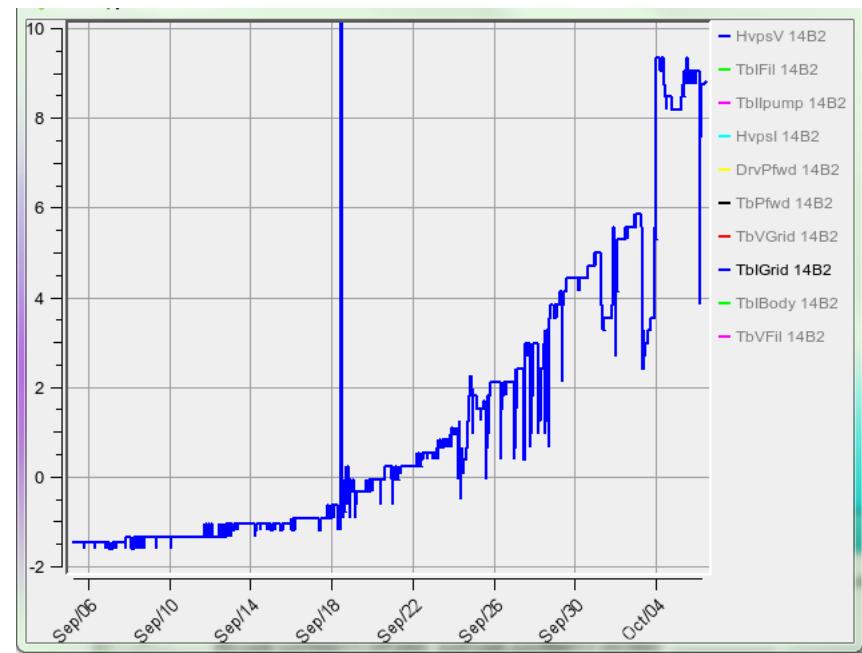
Flawless operation in ALBA

- Total of 3 arcs in 1,5 years
- 9249 and 7375 FIL hours



Lower ring of the adaptation kit

- 13 units received and successfully tested
- Modifications done to the first series made the operation more reliable
- Manage heater carefully to prevent grid emission



Grid emission in 100017 during first month

TH-794 high power tests

- 7 units > 15.000 hours
- We need all IOTs to work at 60kW
- Gun cleaning process
 - High-potting
 - Grid scrubbing
- Increase bandwidth +1MHz to reduce field in output window
- 2 output windows broken at 45kW



Active IOT's

TX	SN	Type	HV hrs	FIL hrs
TX01	100020	L4444-C	0	0
TX02	100005	L4444-C	17182	18480
TX03	100009	L4444-C	14148	15359
TX04	100007	L4444-C	13219	14347
TX05	830864	TH-795	8847	9249
TX06	778208	TH-795	7096	7375
TX07	100013	L4444-C	3560	3774
TX08	100014	L4444-C	3557	3764
TX09	100015	L4444-C	2908	3095
TX10	100016	L4444-C	2911	3055
TX11	100008	L4444-C	13373	14641
TX12	100006	L4444-C	14148	15493
TX13	100017	L4444-C	1511	1596
TX14	100018	L4444-C	1540	1637

SN	Type	Status	HV hrs	FILhrs
100019	L4444-C	Spare	21	26
844118	TH-795	Spare	2303	2426
1634010	TH-794	Spare	14906	16318
771181	TH-794	Spare	15756	17364
762037	TH-794	Spare	18719	20755
747211	TH-794	Spare	25678	28521
731330	TH-794	Spare	27429	31082
623099	TH-794	Not reliable	13060	19001
499443	TH-794	Not reliable	23765	31442

Damaged IOT's

SN	Type	HV hrs	FILhrs	How broken?
610736	TH-794	25	200	Operation
499413	TH-794	840	1297	Operation
761523	TH-794	1482	1694	Operation
720785	TH-794	1088	1714	Operation
623097	TH-794	515	2316	Operation
610737	TH-794	3324	4221	Operation
629734	TH-794	5080	7828	Operation
723734	TH-794	6501	8203	Operation
758883	TH-794	7977	8977	Operation
760354	TH-794	8273	9496	Operation
766836	TH-794	8643	9833	Operation
617550	TH-794	6970	10296	Operation
608802	TH-794	7585	10627	Operation
623098	TH-794	12004	15456	Operation
759044	TH-794	15749	17517	Operation
617551	TH-794	13637	18621	Operation
634238	TH-794	15713	18979	Operation
617302	TH-794	17377	22507	Operation

18 broken in operation

SN	Type	HV hrs	FILhrs	How broken?
720105	TH-794	13907	16661	High power test
617549	TH-794	25384	31910	High power test
611024	TH-794	34	58	Human error
620408	TH-794	13250	18257	Human error
623096	TH-794	19651	25429	Human error
747014	TH-794	0	0	Defective
726543	TH-794	50	74	Defective
724075	TH-794	39	97	Defective
610735	TH-794	4851	7468	Trolley damage
591095	TH-794	106	150	TV type (not broken)

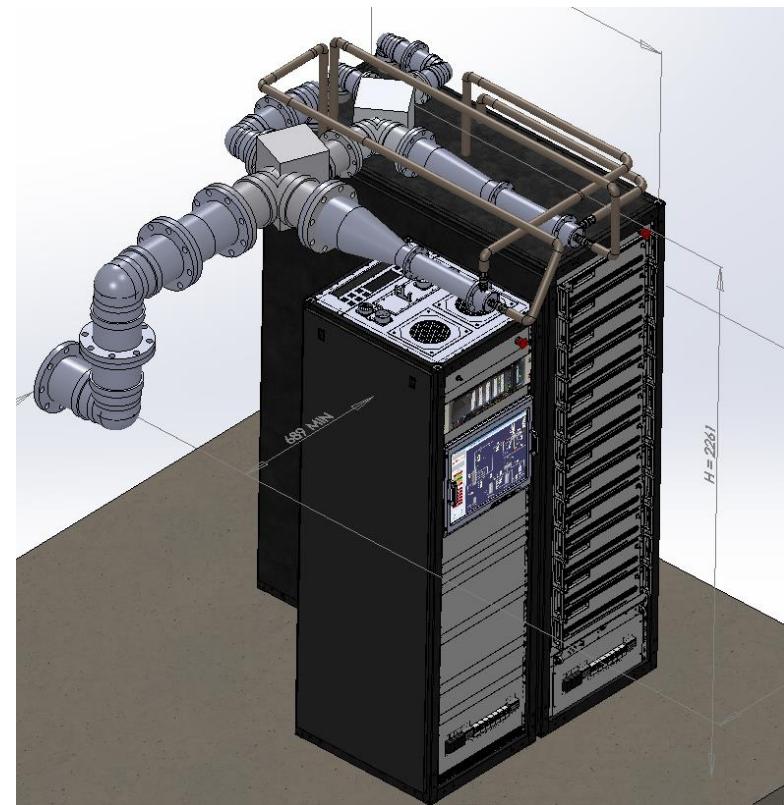
10 broken for other reasons

Upgrades and New developments

**Booster 50kW SSA
3rd harmonic system**



- Provide redundancy
 - Currently 1 80kW IOT
 - SSA will consist of 12 modules
- Contract awarded to BTESA
 - Design of the modules almost finished
 - Mechanical design ready
 - SAT August 2018



- Collaboration with CLIC to build a 1,5GHz RF system
 - Accelerating system in damping ring
 - 3rd harmonic system in ALBA
- Cavity design almost finished
 - See B.Bravo talk tomorrow
- 1,5GHz SSA module prototype
 - See Z. Hazami talk tomorrow

- RF operation
 - Increased voltage and beam current add stress to the cavities
 - New IOT's need 2 months to achieve stable operation
 - 1 or 2 interlocks per week, but most times the beam survives
- IOT's:
 - We can use the TH-795 or the L3 IOT for normal operation
 - We are trying to operate the old 794 at 60kW
- Improvements
 - Booster SSA should add redundancy to the injector

Status and Operation of the ALBA RF System

Thank you for your attention.

